

#### **Feasibility adsorption through zeolites**

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# Technology

- 1 : Zeolite is added to detergents for water softening +
- 1 : Research shows that zeolites can remove micropollutants



#### = 2 ?

What if zeolites in detergents also remove micropollutants in wastewater before it reaches a wwtp?

That means that for the same overall removal you can save in the technology at the wwtp





# Feasibility Study

Literature study:

• Zeolites:



- Al<sup>3+</sup> cations and/or Si<sup>4+</sup> cations surrounded by 4 O<sup>2-</sup> anions.
- Si/Al ratio varies and therefor also their charge and hydrophobicity.
- In detergents:
  - Zeolites for cationic exchange and remove calcium
  - Preferably low Si/Al ratio
- For removal of micropollutants:
  - Preferably high Si/Al ratio
  - Efficiency is based on properties of zeolite and the properties of the micropollutant.





## Results

Criterium	Score in respect to PAC in activated sludge
Removal of micropollutants	0
CO <sub>2</sub> footprint	+
Costs	+
Ecotoxicity	0
Microplastics	0
Antibiotic resistance	0





## Further research

- Conclusions AdOx\* research not published yet.
  Can affect conclusions in this project.
- Most research is done on a single application of zeolites.
  - More insight in removal of micropollutants and calcium by one type of zeolites or combination of zeolites is required.
  - This can be done by lab experiments.

\* a 'next generation' adsorption oxidation process: adsorption of CEC's with zeolites and chemical regeneration of exhausted zeolites with ozone



### Thank you for your attention!

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